

WORKING WITH MACHINING BEST PRACTICES



RECOMMENDED BITS & RATES

ROUTING AROUND THE PERIMETER

RECOMMENDED BIT:	RIGHT HAND, 1/2" COMPRESSION STYLE BIT
FEED RATE:	5 MPM
SPINDLE SPEED:	18,000 RPM
TOOLING ROTATION:	CLIMB CUT

POCKET CUTTING & SHALLOW DADO CUTTING

RECOMMENDED BIT:	RIGHT HAND, 1/2" END MILL
FEED RATE:	5 MPM
SPINDLE SPEED:	19,000 RPM
TOOLING ROTATION:	CONVENTIONAL CUT

BORING

RECOMMENDED BIT:	THROUGH BIT OR BRAD POINT BIT
PLUNGE RATE:	8-10 MPM

Note: the information above is to be used as a general guideline for machining feeds and speeds. Contact your tool rep for tool specific requirements.

WHAT TOOL DO I NEED?

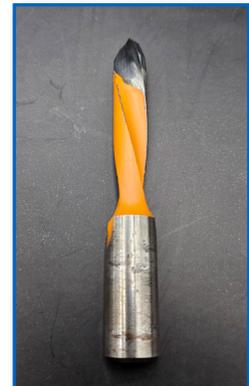
COMPRESSION BIT



END MILL



THROUGH BIT



STILL HAVE QUESTIONS?

We have a video demonstration on our website, under Resources, or call us for a consultation.

Contact our Sales Department

Email: sales@richwoodind.com

Phone: 616-243-2700